

Trimmer

(TR90 / TR90+)

January 2004

Doc no: X02055

Trimmer (TR90)

PARTS CATALOG

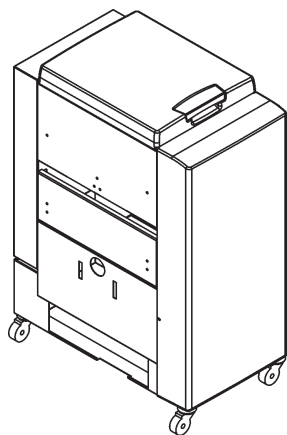
This catalog gives the numbers and names of parts in the machine

CONTENTS

LOCATION OF UNITS	4
1. TRIMMER ACCESSORIES	6
2. TRIMMER EXTERIOR 1	8
3. TRIMMER EXTERIOR 2	10
4. REAR SIDE	12
5. FRONT SIDE	14
6. INFEED TRANSPORT	16
7. OUTFEED TRANSPORT	18
8. TRIM STOP ASSEMBLY	20
9. TRIM KNIFE ASSEMBLY	22

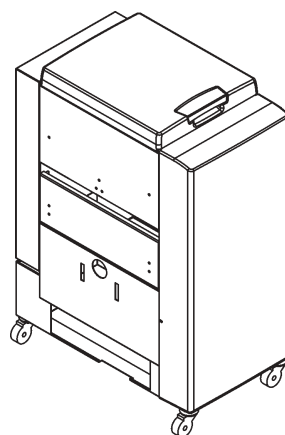
LOCATION OF UNITS

2. TRIMMER EXTERIOR 1



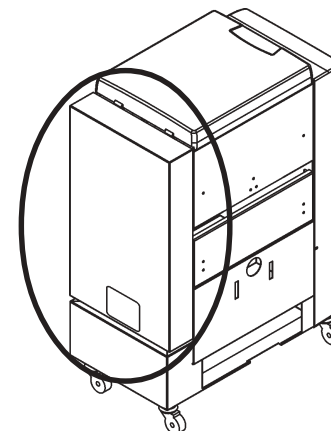
See page 8

3. TRIMMER EXTERIOR 2



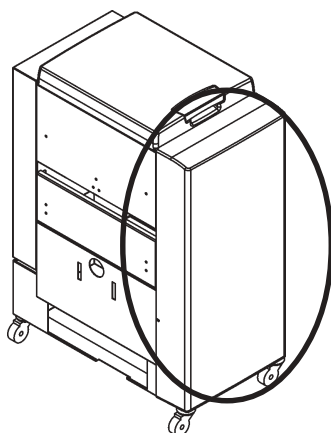
See page 10

4. REAR SIDE



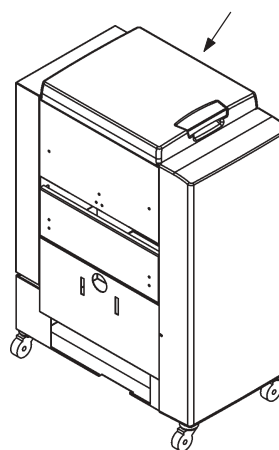
See page 12

5. FRONT SIDE



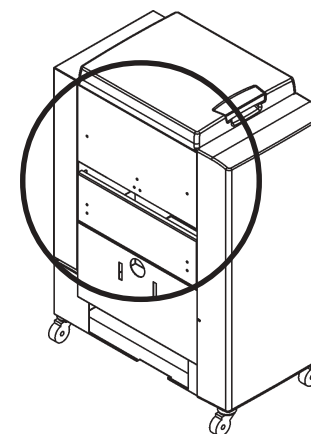
See page 14

6. INFEED TRANSPORT



See page 16

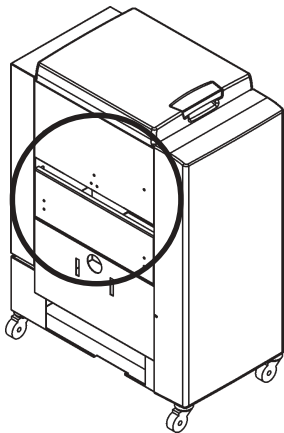
7. OUTFEED TRANSPORT



See page 18

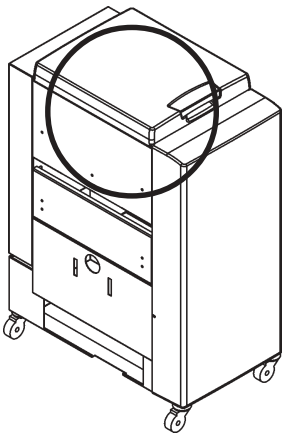
LOCATION OF UNITS

8. TRIM STOP ASSEMBLY



See page 20

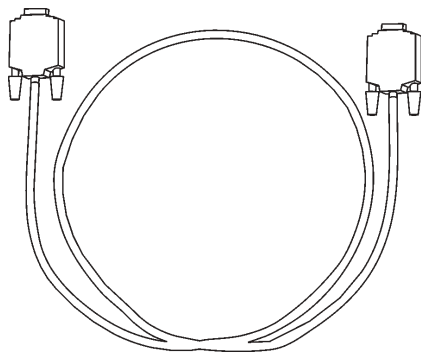
9. TRIM KNIFE ASSEMBLY



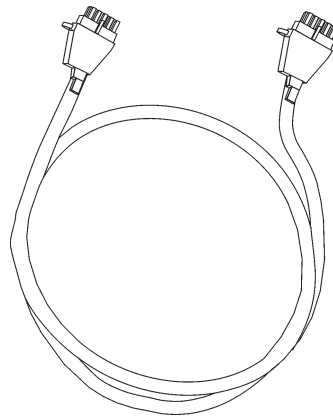
See page 22

1. TRIMMER ACCESSORIES

1



2

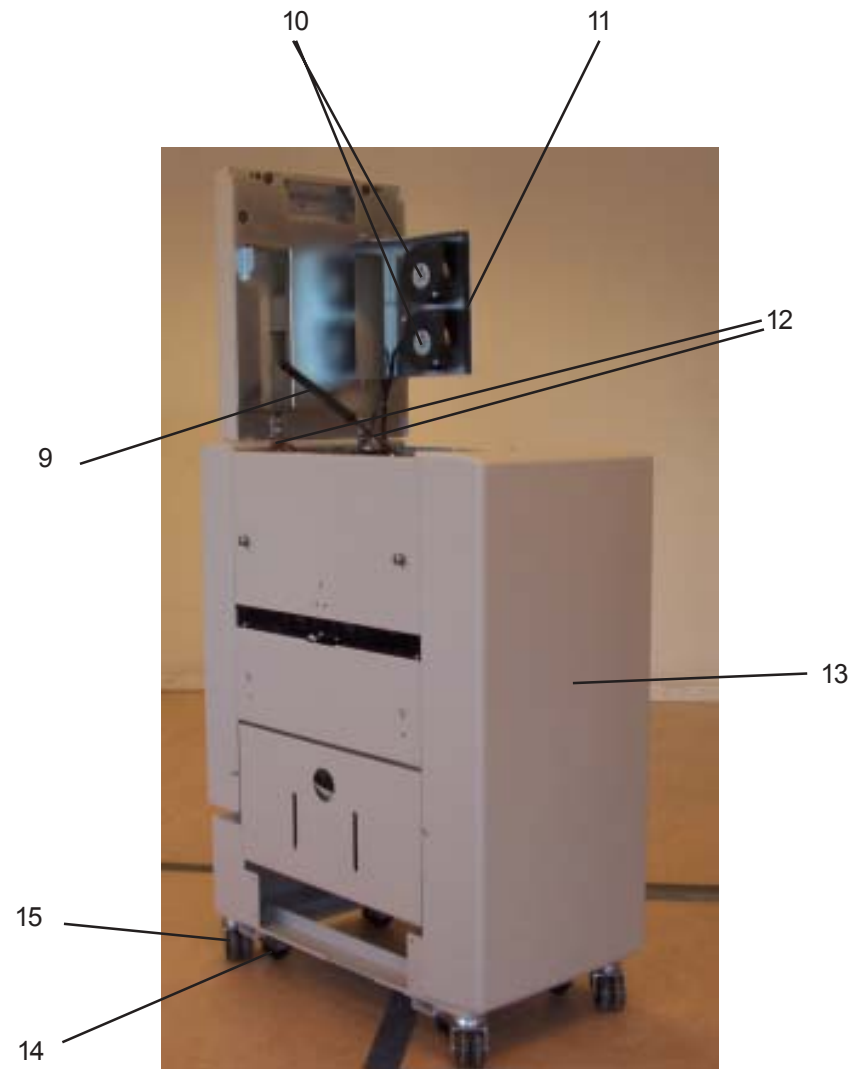
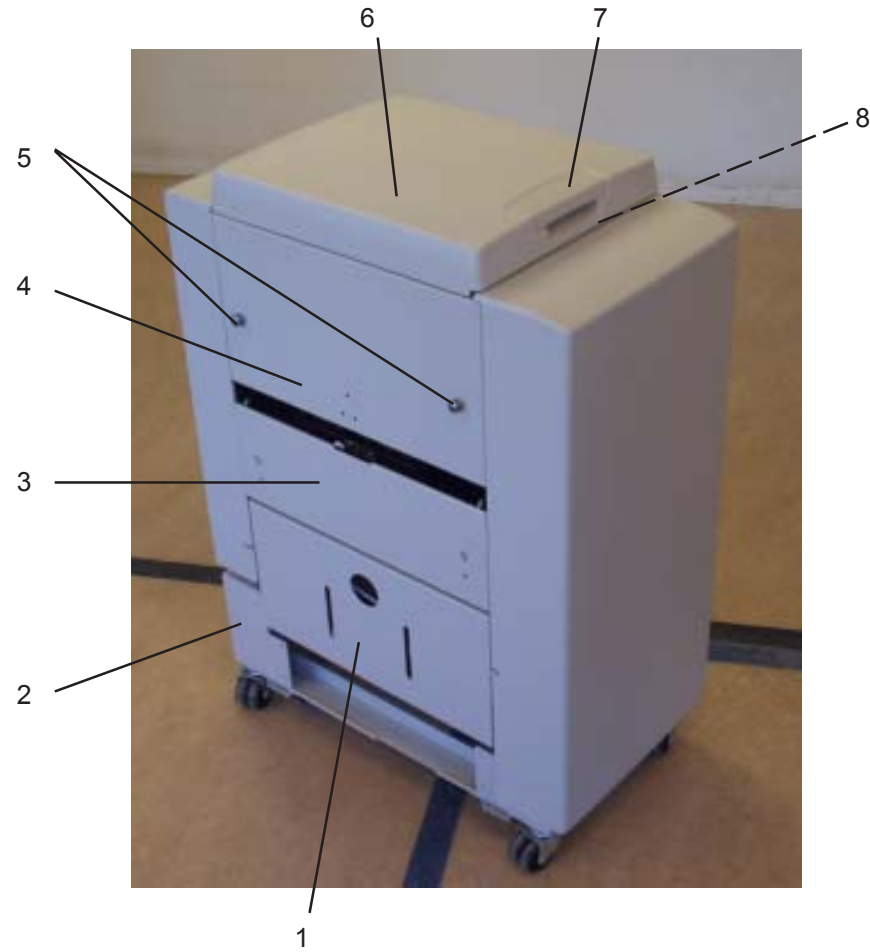


1. TRIMMER ACCESSORIES

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR140224	Communication cable	1
2	SR770214-UL	Power cable	1

Index No.	Part No.	Description	Q'ty Per Assembly

2. TRIMMER EXTERIOR 1

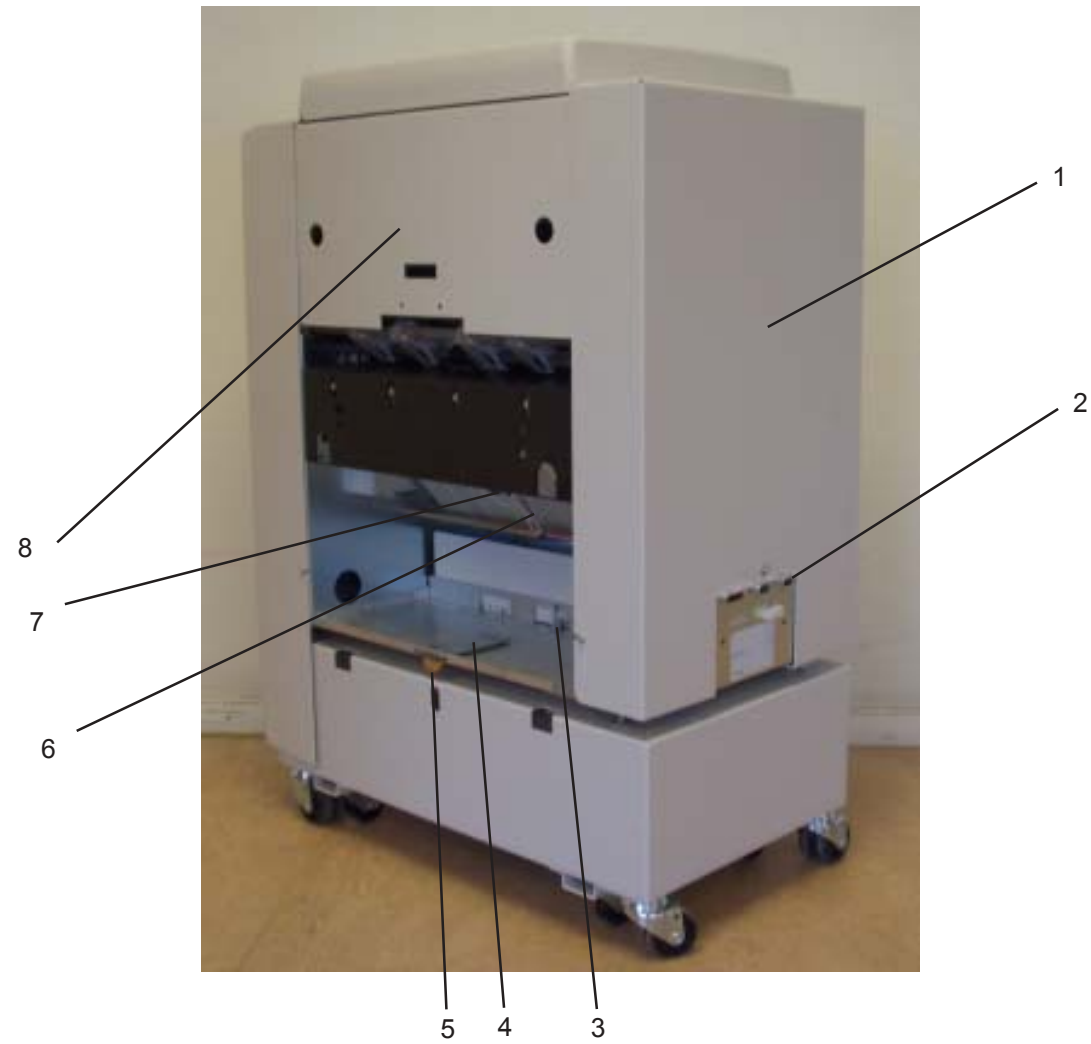


2. TRIMMER EXTERIOR 1

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR771003	Trim bin	1
2	SR771004	Base TR90	1
3	SR89102-37	Lower outfeed cover	1
4	SR89101-37	Upper outfeed cover	1
5	SR76188	Stud	2
6	SR771002	Top cover	1
7	SR76051-37	Handle	1
8	SR89059	Front cover list	1
9	SR76122	Gas spring	1
10	SR771007	Blower motor	2
11	SR89064	Bracket, blower	1
12	SR88098-S	Hinge	2
13	SR89056-37	Front cover	1
14	SR751130	Rail castor	4
15	SR76168	Castor	4

Index No.	Part No.	Description	Q'ty Per Assembly

3. TRIMMER EXTERIOR 2

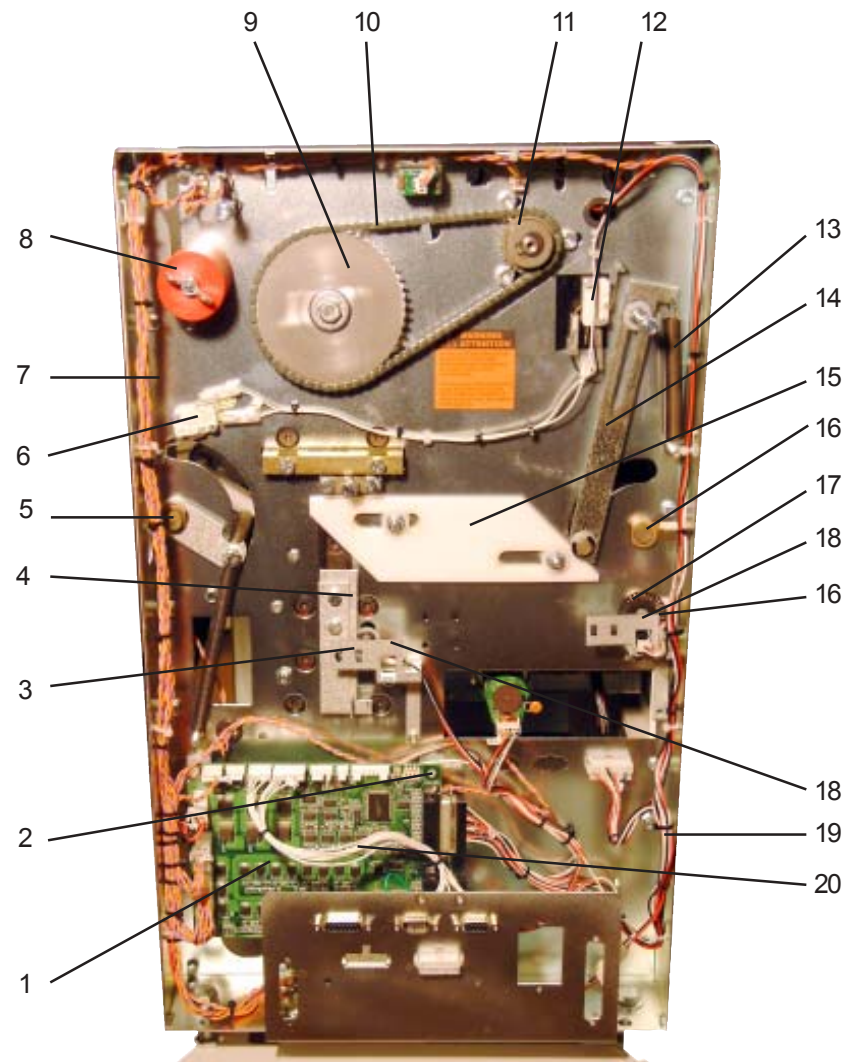


3. TRIMMER EXTERIOR 2

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR89083-37	Rear cover	1
2	SR87082	Nut, D-sub M3	6
3	SR89062	Spring	1
4	SR89067	Docking guide	1
5	SR89080	Ground spring	1
6	SR89527-Y	Protective cover	1
7	SR96133	Sensor, reflex	1
8	SR89943-37	Upper infeed cover	1

Index No.	Part No.	Description	Q'ty Per Assembly

4. REAR SIDE

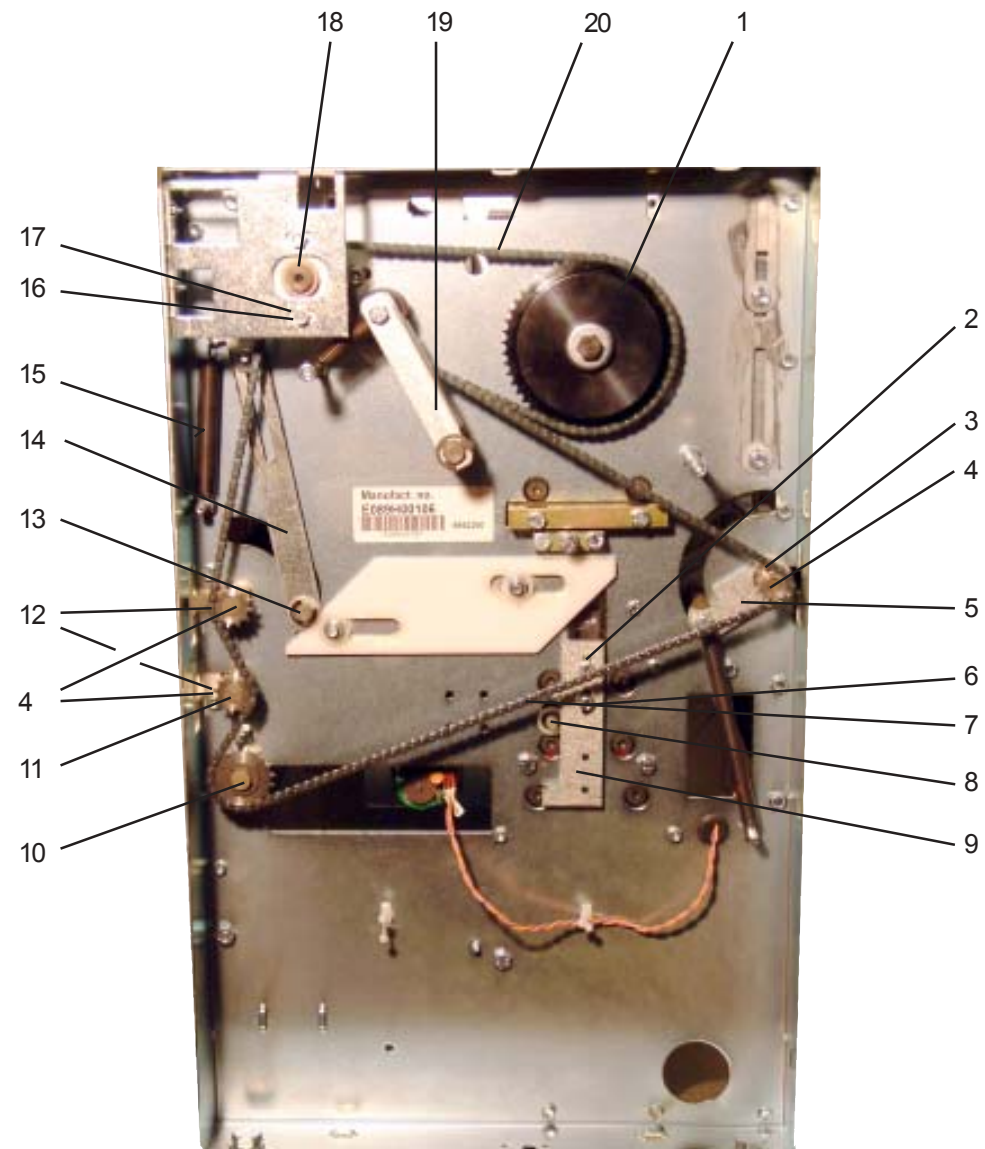


4. REAR SIDE

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR762035-UL	Motor PCB	1
2	SR75190	PCB standoff	4
3	SR45188	Slotted optical sensor	1
4	SR89027	Actuator, sensor	1
5	SR89609	Flange bushing	1
6	SR771001	Microswitch	1
7	SR890229-UL	Wiring harness, motor	1
8	SR891048	Safety block	1
9	SR89529	Sprocket	1
10	SR891033	Drive chain assy.	1
11	SR891061	Sprocket, 19T	1
12	SR891034	Microswitch	1
13	SR89633	Spring	1
14	SR89532-Y	Bracket for spring	1
15	SR89531	Side guide	2
16	SR89609	Flange bushing	2
17	SR890601	Encoder disc	1
18	SR89028	Sensor bracket	2
19	SR890228-UL	Wiring harness, sensor	1
20	SR890230-UL	Wiring harness, CAN	1

Index No.	Part No.	Description	Q'ty Per Assembly

5. FRONT SIDE

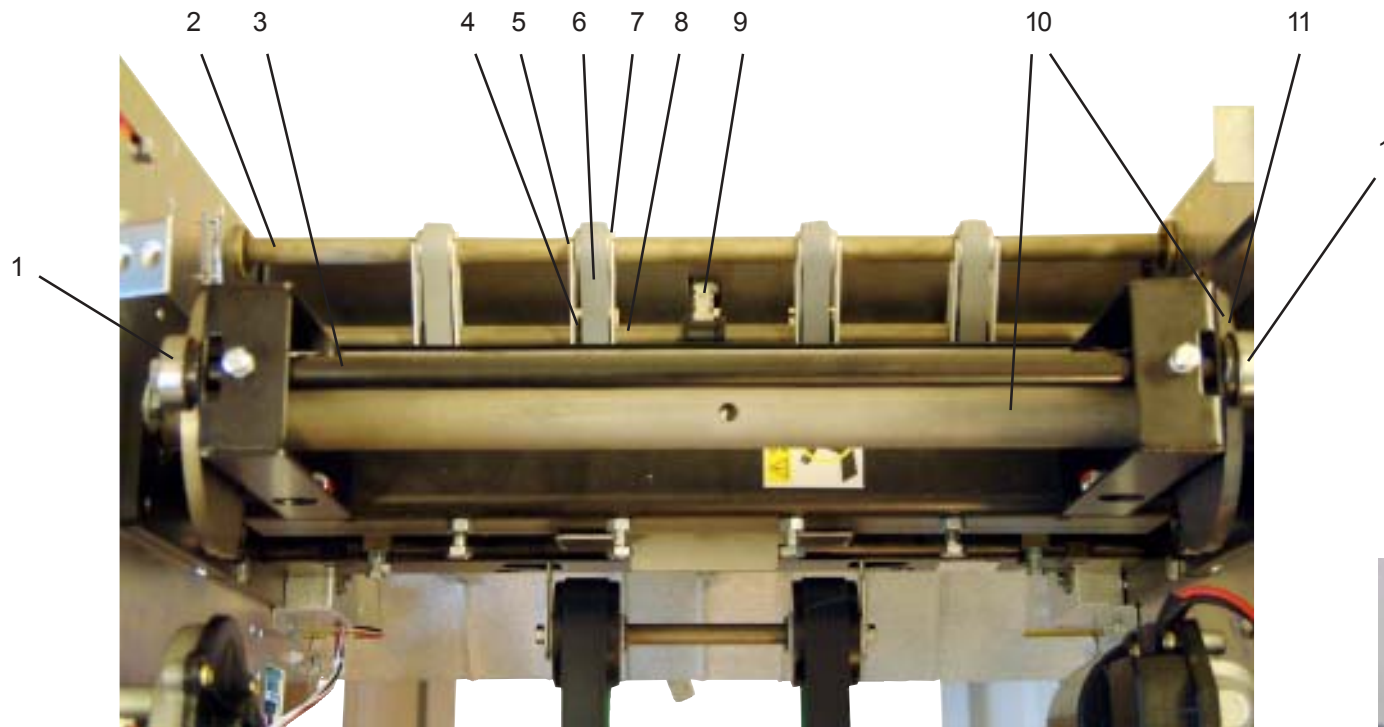


5. FRONT SIDE

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR771010	Sprocket for cam shaft assy.	1
2	SR89693-Y	Spacer	2
3	SR88826	Sprocket	1
4	SR89609	Flange bushing	3
5	SR89771-Y	Infeed linkage	2
6	SR89692-Y	Spacer	2
7	SR891035	Drive chain	1
8	SR89553-Y	Shaft	1
9	SR89525-Y	Lifting bracket	2
10	SR890121	Sprocket assy.	1
11	SR89047	Drive shaft	1
12	SR89578	Sprocket	2
13	SR60627	Needle bearing	2
14	SR89532-Y	Bracket for spring	1
15	SR89633	Spring	1
16	SR89759	Bushing	1
17	SR89757-Y	Adjustable bracket	1
18	SR771011	Sprocket assy.	1
19	SR890122	Chain tensioner assy.	1
20	SR891036	Drive chain	1

Index No.	Part No.	Description	Q'ty Per Assembly

6. INFEEED TRANSPORT

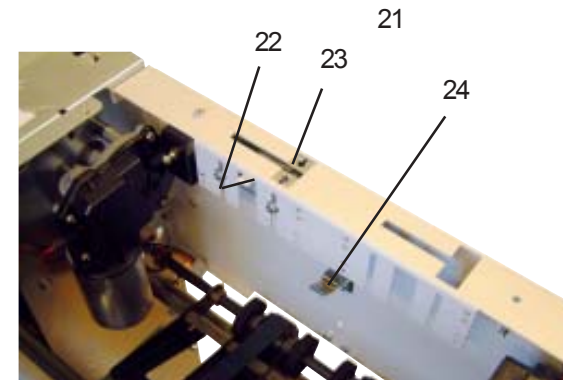
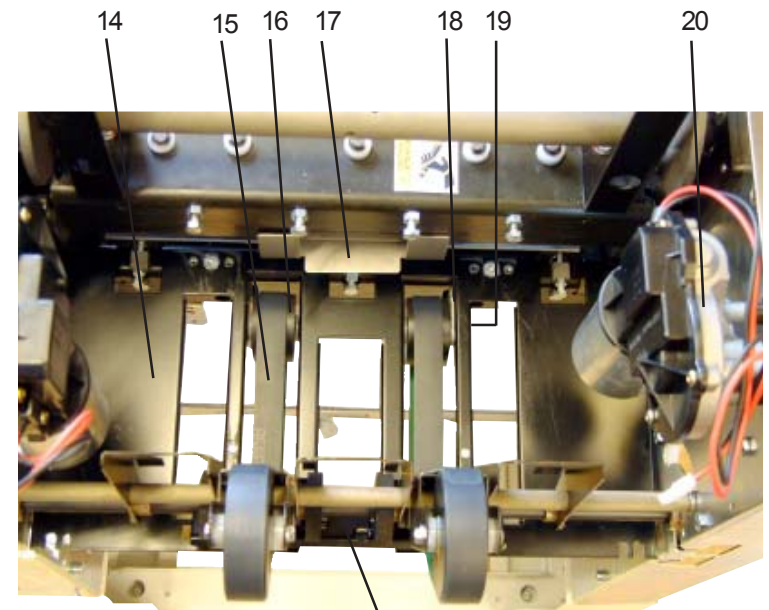
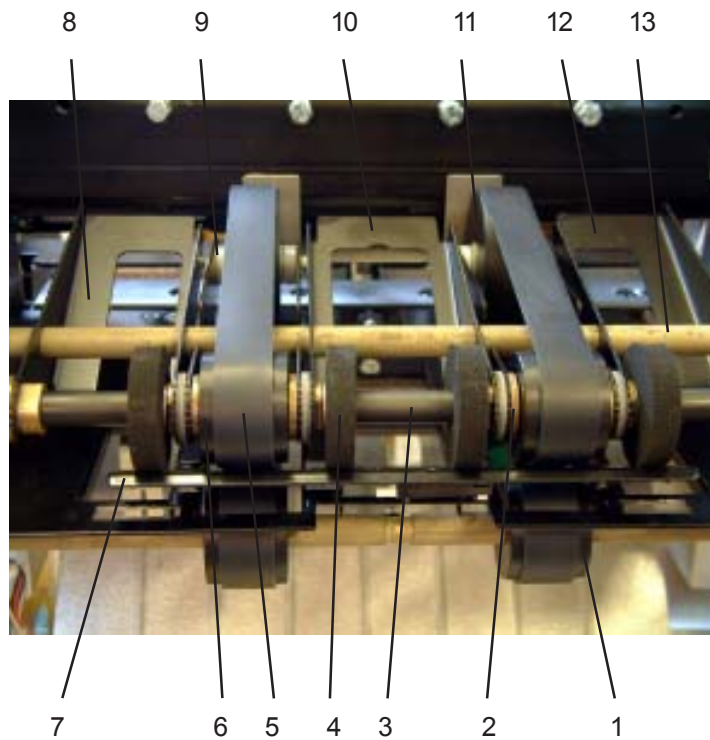


6. INFEED TRANSPORT

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR60827	Bearing	2
	SR89548-Y	Shaft for bearing	2
2	SR89955	Drive shaft, upper	1
3	SR89601-Y	Support shaft	1
4	SR89957	Roller	4
5	SR89923	Belt guides	8
6	SR89911	Drive belt	4
7	SR89904	Roller	4
8	SR89924	Shaft	1
9	SR771008	Microswitch	1
10	SR891041	Cam shaft assy.	1
11	SR12534	Bearing, below cam	2
12	SR89081-37	Latch, docking	1

Index No.	Part No.	Description	Q'ty Per Assembly

7. OUTFEED TRANSPORT

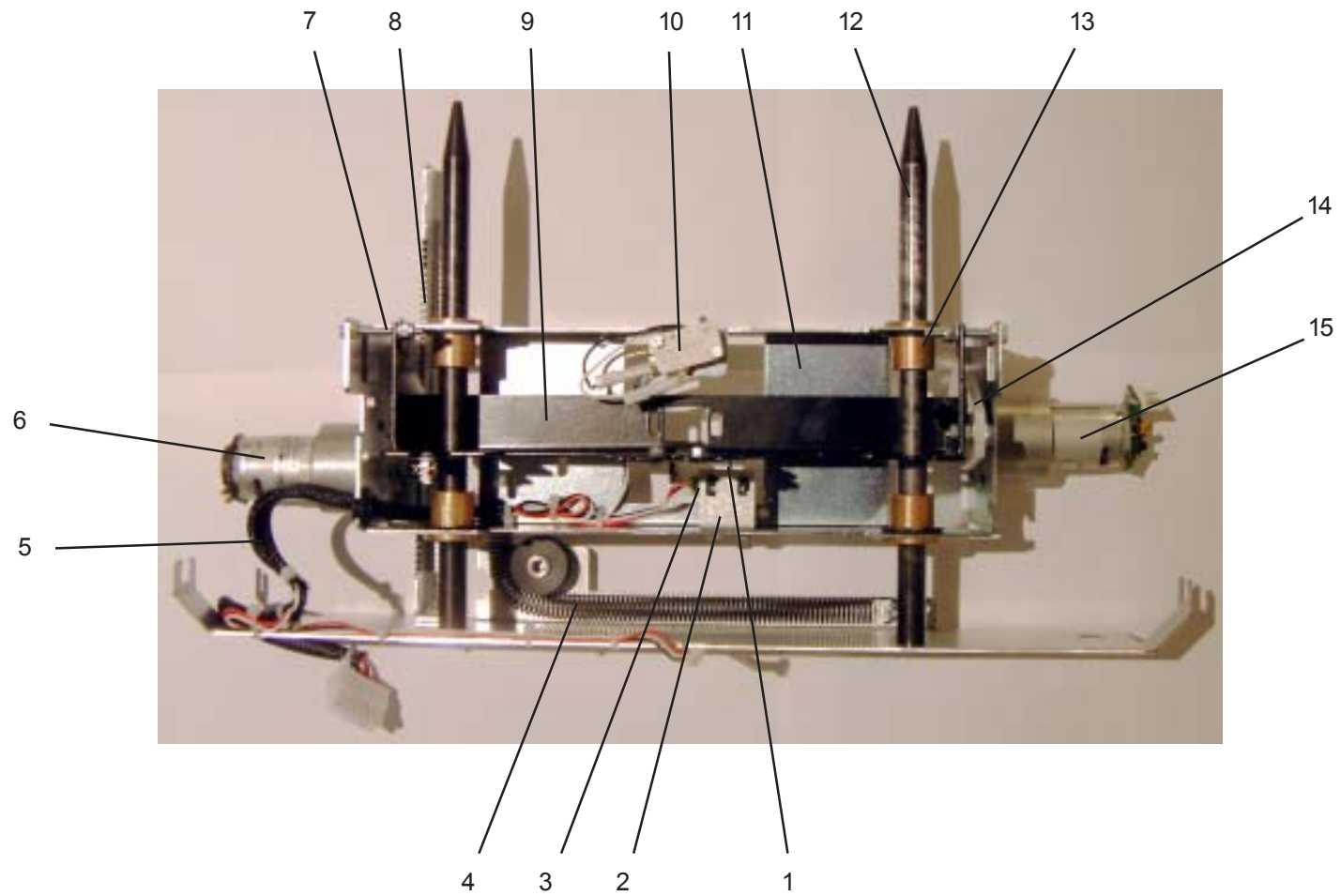


7. OUTFEED TRANSPORT

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR89560	Drive roller	2
2	SR89609	Flange bushing	7
3	SR89563-Y	Outfeed drive shaft upper	1
4	SR89623	Outfeed roller	4
5	SR89720	Transport belt	8
6	SR89560	Drive roller	2
7	SR771014	Paper guide assy.	1
8	SR89885	Outfeed compression bracket, rear	1
9	SR89565-Y	Shaft for roller	4
10	SR89992	Outfeed compression bracket, middle	1
11	SR89721	Roller	2
12	SR89886	Outfeed compression bracket, front	1
13	SR89567-Y	Shaft	1
14	SR89039-01	Paper path, outfeed	1
15	SR89595	Transport belt	2
16	SR89560	Roller	2
17	SR89890	Pressure bracket	1
18	SR891023	Rocker assy.	1
19	SR89566-Y	Shaft	1
20	SR771128	Drive motor	2
21	SR96133	Sensor, reflex	1
22	SR960231A-UL	Interlock switch PCB	1
23	SR76035	Cover, interlock	1
24	SR89643	Latch	1

Index No.	Part No.	Description	Q'ty Per Assembly

8. TRIM STOP ASSEMBLY

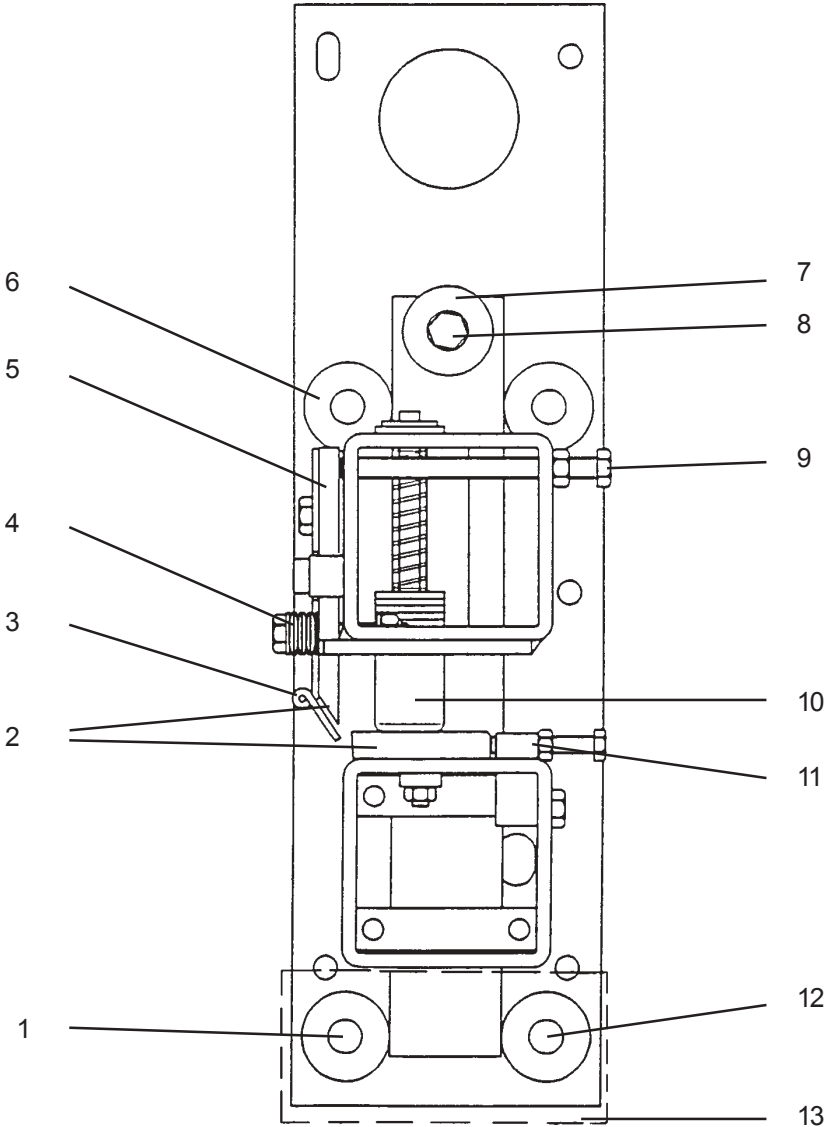


8. TRIM STOP ASSEMBLY

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR89035	Actuator, sensor	1
2	SR89036	Sensor bracket	1
3	SR45188	Slotted optical sensor	1
4	SR89630	Spring	1
5	SR890227-UL	Harness for stop carrier	1
6	SR771012	Positioning motor assy.	1
7	SR89747-Y	Bracket, gear rack	1
8	SR89746-Y	Gear rack	1
9	SR89078-01	Trimmer stop	1
10	SR60516-UL	Microswitch	1
11	SR89079	Stop carrier	1
12	SR89743-Y	Shaft, stop carrier	2
13	SR891045	Flange bushing assy.	4
14	SR89539	Crank arm	1
15	SR771013	Trimmer stop motor assy.	1

Index No.	Part No.	Description	Q'ty Per Assembly

9. TRIM KNIFE ASSEMBLY



9. TRIM KNIFE ASSEMBLY

Index No.	Part No.	Description	Q'ty Per Assembly
1	SR891004	Lower bearing assy. , fixed	2
2	SR891120	Knife assy.	1
3	SR771009	Knife protection plate assy.	1
4	SR89629	Cup spring washer	42
5	SR89696-Y	Guide pin	2
6	SR891009	Bearing	2
7	SR89548-Y	Shaft for bearing	2
8	SR891005	Upper bearing asy. Eccentric	2
9	SR89550	Adjustment screw	4
10	SR891002	Plunger assy.	5
11	SR89557-Y	Stop for knife	3
12	SR891006	Lower bearing assy. , eccentric	2
13	SR89603-Y	Cover	2

Index No.	Part No.	Description	Q'ty Per Assembly